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freedom libraries the untold story of libraries for african americans in the south as the civil rights movement exploded across the united states the media of the time was able to show the rest of the world images of horrific racial violence and while some of the bravest people of the 20th century risked their lives for the right to simply order a cheeseburger ride a bus or use a clean water fountain there was another virtually unheard of struggle this one for the right to read although illegal racial segregation was strictly enforced in a number of american states and public libraries were not immune numerous libraries were desegregated on paper only there would be no cards given to african americans no books for them read and no furniture for them to use it was these exact conditions that helped create freedom libraries over eighty of these parallel libraries appeared in the deep south staffed by civil rights voter registration workers while the grassroots nature of the libraries meant they varied in size and quality all of them created the first encounter many african americans had with a library terror bombings and eventually murder would be visited on the freedom libraries with people giving up their lives so others could read a library book this book delves into how these libraries were the heart of the civil rights movement and the remarkable courage of the people who used them they would forever change libraries and librarianship even as they helped the greater movement change the society these libraries belonged to photographs of the libraries bring this little known part of american history to life

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2012 was quite a year for change in the publishing industry throughout the year we used the toc community site toc oreilly com to provide insightful analysis of the latest industry developments and since ours is a community site the articles we publish aren't just from the toc team we also feature perspectives from many of the top innovators and publishing experts it wasn't easy but we hand picked the most noteworthy articles from 2012 for inclusion in this best of toc collection we think you'll agree that the more than 60 pieces featured here represent some of the most thought provoking dialog from the past year we've arranged the articles by category so whether you're most interested in marketing revenue models production or innovation in general you'll find something to get your creative juices flowing

metà del seicento inghilterra e francia combattono contro la potenza degli spagnoli e iniziano ad inviare navi corsare in scorribanda per l'oceano per combattere quelle nemiche e danneggiare così il commercio delle loro colonie e nel 1625 due navi con a bordo i primi corsari gettano l'ancora davanti all'isola di san cristoforo e vi si stabiliscono ma una nave spagnola distrugge dopo cinque anni la loro base e i pochi che riescono a sopravvivere trovano un rifugio all'isola della tortuga facendone la base di partenza per tutte le loro spedizioni gli abitanti di santo domingo però vedendo che il loro commercio è in pericolo dopo un attacco riescono a sconfiggerli e ad allontanarli un giorno però i bucanieri e i filibustieri riescono a far ritorno all'isola arriva intanto alla tortuga un nobile italiano circondato dal mistero un certo emilio signore di ventimiglia valpenta e roccabruna durante un assedio in europa durante la guerra fra francia e spagna gli spagnoli tagliata la ritirata comprano un duca fiammingo van guld ordinandogli di tradire i superstiti italo francesi rifugiatisi in una rocca riesce nel suo malvagio piano ma uccide il fratello maggiore di emilio che dopo essersi miracolosamente salvato dalla carneficina degli spagnoli per vendicarsi lo insegue nei caraibi dove lui e i suoi due fratelli diventano il corsaro nero rosso e verde nero il romanzo ha inizio quando due filibustieri carmaux e van stiller vengono ripescati dalla folgore nave filibustiera appartenente a emilio di roccabruna conte di valpenta e di ventimiglia conosciuto come il corsaro nero una volta a bordo i due raccontano al terribile comandante che suo fratello enrico di ventimiglia conosciuto come il corsaro rosso era stato impiccato nella piazza di maracaibo per ordine di van guld governatore della città emilio

decide così di recarsi a maracaibo per sottrarre il cadavere del fratello e reclutati carmaux e van stiller affida il comando della nave a morgan suo luogotenente dopo aver catturato una guardia spagnola e guadagnato l'aiuto di moko un africano eremita i filibustieri giungono a maracaibo dopo numerose avventure il corsaro riesce a rapire la salma del fratello e a imbarcarsi sulla folgoredove dopo aver celebrato il funerale del fratello giura solennemente che sterminerà van guld e tutta la sua famiglia sulla strada del ritorno per la tortuga i filibustieri assaltano una nave spagnola che trasporta una bionda fanciulla che si fa chiamare honorata willerman duchessa di weltrendem di cui emilio si innamora ricambiato dopo essersi imbattuti in un terribile uragano la nave giunge finalmente alla tortuga qui il racconto si interrompe e l'autore introduce una parentesi storica citando le imprese di grandi filibustieri realmente esistiti e spiegando cosa siano la filibusteria e la bucaneria ha poi inizio il racconto della spedizione per assalire maracaibo la caccia di emilio lo porta insieme a carmaux van stiller moko e il soldato che avevano catturato poco tempo prima promosso a guida del drappello nella foresta vergine lì il gruppo incontrerà coguari e puzze vampiri sabbie mobili e antropofagi giunti quasi alla meta il soldato e moko si fermano mentre i tre filibustieri proseguono la caccia seguirà uno scontro contro le forze di van guld e l'assalto a gibraltar finite queste avventure pericolose il corsaro scoprirà che honorata è in realtà la figlia di van guld e combattuto tra onore e amore farà imbarcare la giovane su una scialuppa e l'abbandonerà in mare con enorme dolore il romanzo si conclude con carmaux che dice al suo amico van stiller guarda lassù il corsaro nero piange

lionel jagger head of english at mincliffe college in rural worcestershire is found dead in bed one morning with his throat cut twenty eight years old erudite talented popular an unlikely victim of murder inspector wickfield and his assistant sergeant spooner trawl through his life leaving no stone unturned they interview widely they travel extensively the only result is bafflement since all they meet have either no motive for murder or an unassailable alibi in his despair at bringing the affair to a successful conclusion the chief inspector hands the case to another detective team wickfield however despite this set back uncovers with a flash of inspiration as clever as it is fortuitous a devious and subtle plot that has deceived his colleagues the joy of this book however lies not just in the unravelling of the mystery but in the politico philosophical theories

canvassed the style the dry humour and yes the erudition as always in falconer the reader has access to all the information available to the investigating team and the tiny slip up that leads to unmasking the murderer is displayed for all to see if you re up to it falconer fails to spot it fortunately for us the inspector is sharper settle down in a comfortable chair and enjoy this latest offering from the pen of a master of the genre book reviews online publishedbestsellers website

bookdown authoring books and technical documents with r markdown presents a much easier way to write books and technical publications than traditional tools such as latex and word the bookdown package inherits the simplicity of syntax and flexibility for data analysis from r markdown and extends r markdown for technical writing so that you can make better use of document elements such as figures tables equations theorems citations and references similar to latex you can number and cross reference these elements with bookdown your document can even include live examples so readers can interact with them while reading the book the book can be rendered to multiple output formats including latex pdf html epub and word thus making it easy to put your documents online the style and theme of these output formats can be customized we used books and r primarily for examples in this book but bookdown is not only for books or r most features introduced in this book also apply to other types of publications journal papers reports dissertations course handouts study notes and even novels you do not have to use r either other choices of computing languages include python c c sql bash stan javascript and so on although r is best supported you can also leave out computing for example to write a fiction this book itself is an example of publishing with bookdown and r markdown and its source is fully available on github

this open access book consists of essays written by kishore mahbubani to explore the challenges and dilemmas faced by the west and asia in an increasingly interdependent world village and intensifying geopolitical competition the contents cover four parts part one the end of the era of western domination the major strategic error that the west is now making is to refuse to accept this reality the west needs to learn how to act strategically in a world where they are no longer the number 1 part two the return of asia from the years 1 to 1820 the largest economies in the

world were asian after 1820 and the rise of the west however great asian civilizations like china and india were dominated and humiliated the twenty first century will see the return of asia to the center of the world stage part three the peaceful rise of china the shift in the balance of power to the east has been most pronounced in the rise of china while this rise has been peaceful many in the west have responded with considerable concern over the influence china will have on the world order part four globalization multilateralism and cooperation many of the world s pressing issues such as covid 19 and climate change are global issues and will require global cooperation to deal with in short human beings now live in a global village states must work with each other and we need a world order that enables and facilitates cooperation in our global village

the discovery of the body of a petty criminal one winter s night in a quiet yorkshire hamlet sets in motion a series of events which stretches inspector walter moat s capabilities to the utmost

anthem which was written during a break from the writing of the author s next major novel the fountainhead presents a vision of a dystopian future world in which totalitarian collectivism has triumphed to such an extent that even the word i has been forgotten and replaced with we the story takes place at an unspecified future date when mankind has entered another dark age technological advancement is now carefully planned and the concept of individuality has been eliminated a young man known as equality 7 2521 rebels by doing secret scientific research when his activity is discovered he flees into the wilderness with the girl he loves together they plan to establish a new society based on rediscovered individualism this is the revised version published in 1946 which went on to sell more than 3 5 million copies

ready to take your ebooks to the next level with epub 3 this concise guide includes best practices and advice to help you navigate the format s wide range of technologies and functionality epub 3 is set to turn electronic publishing on its head with rich multimedia reading experiences and scripted interactivity but this specification can be daunting to learn this book provides you with a solid foundation written by people involved in the development of this specification epub 3 best practices includes chapters that cover unique aspects of the epub publishing process such as

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conspiracy theories run rampant in the world of the ufo and search for alien life some are government sanctioned some are government sponsored and more than a few can be laid at the feet of ufo witnesses and ufo investigators untangle the truth from the theories thoroughly investigated by a former army officer and taken from his review of hundreds of historical and government documents and in person interviews alien mysteries conspiracies and cover ups chronicles more than 100 sightings events and discoveries of alien encounters government conspiracy and the influence of extraterrestrials on human events throughout history from prehistoric ufo sightings cave paintings and ancient astronauts to modern sightings around the world alien mysteries investigates claims of aliens living among us abductions of humans to alien spacecraft and accounts of interstellar cooperation since the ufo crash in roswell along with evidence of what the government knows and what it has covered up this discussion of the government secrets theories and mysteries surrounding aliens is packed with thought provoking stories and shocking revelations of alien involvement in the lives of earthlings a complete dossier on alien activities and government cover ups this revealing book includes a look at prehistoric ufo sighting indian cave paintings the peruvian dinosaurs the ica stones the majestic twelve the allende letters the faked photographs that have been published as the real thing the condon committee the roswell bodies the alien autopsy project moon dust the phoenix lights ancient astronauts the recent ufo crash in needles california and much more

it is the summer of 1728 and we are in the village of sherburn in the west riding of yorkshire with its handsome church boys grammar school ancient tavern and tranquil rural population below the church lies the site of the palace of the kings of elmete nearby across the common and past the woods are the grand houses of commissioner of the peace squire hawley at scarthingwell hall and

magistrate sir ralph gascoigne at parlington hall an apparent conspiracy to re establish the sixth century ancient british kingdom of elmete has worrying and sometimes hilarious consequences for the hapless vicar whose meagre detective skills are stretched to their limit both the squire and sir ralph are only too happy to leave it all to the vicar until that is the vicar is arrested for gun smuggling and the squire disappears it then transpires however that the conspiracy is merely camouflage for a more interesting crime altogether this neat tale both faithfully recreates the atmosphere of an eighteenth century yorkshire village and offers the modern reader rare entertainment book reviews online publishedbestsellers website

a twenty four page booklet of the history of san miguel de allende from the settlement through the war for independence with historic pictures

here are the author s collected essays about her newbery honor book enchantress from the stars and other young adult and adult science fiction novels plus two autobiographical essays her comments on enchantress deal with issues she would like all its readers to be aware of this is one of three books of essays that replace reflections on the future collected essays which has grown too long and covers too many topics most of the essays included appeared there so if you already have that book you don t need this one the other two replacement books including a number of new essays are focused on space and on the human mind

covering key areas of evaluation and methodology client side applications specialist and novel technologies along with initial appraisals of disabilities this important book provides comprehensive coverage of web accessibility written by leading experts in the field it provides an overview of existing research and also looks at future developments providing a much deeper insight than can be obtained through existing research libraries aggregations or search engines

due cacciatori di lontre della compagnia russo americana sandoe e mac doll vengono imbarcati su un sottomarino contro la loro volontà si ritrovano così a far parte dell equipaggio del taimyr un geniale e futuristico battello subacqueo dalle possibilità infinite comandato dal misterioso

ingegnere nikirka coadiuvato da un equipaggio di provata fedeltà la missione del taimyr è raggiungere il polo nord navigando esclusivamente sotto le acque pur con con alcuni imprevisti e difficoltà la meta viene raggiunta il ritorno invece riserva delle conseguenze impreviste dopo la perdita del taimyr e dell intero equipaggio il solo mac doll che dovrà lasciar morire l amico sandoe sarà miracolosamente salvato da una nave di passaggio

dave has the usual adolescent problems mitigated by the consoling company of his cat recounted with humor and a realistic teenage voice this newbery award winner unfolds amid the excitement of 1960s new york city superb the new york times

on the morning following the feast of st giles 1 september 1966 the bishop of worcester the right reverend giles wyndham brookes is found slumped and lifeless in his study at hartlebury castle his official residence the doors and windows are securely locked from the inside and on his desk is a fifteenth century book in middle french and gothic script which he could not read he had seemingly tripped on an edge of carpet and hit his head on the fender but there is a distinct whiff of murder in the air the immediate suspects are the members of his household his wife the chaplain the secretary the housekeeper his almoner and the archdeacon of worcester others including a woman found casting spells in the castle grounds a young italian lurking at night in the bishop s chapel and a suggested unknown late night visitor appear in the course of the investigation inspector wickfield and his sergeant embark on a roller coaster tour of the anglican church in a search for motive and for a cunning killer there are forays into naples relics assassination locked room mysteries the cult of the saints wicca and blue moons follow the inspector if you dare but hold on to your hats in this latest offering from the pen of the adept julius falconer you will be instructed entertained and intrigued in equal measure book reviews online publishedbestsellers website

an under the hood look at how the ruby programming language runs code extensively illustrated with complete explanations and hands on experiments covers ruby 2 x

when adam s grandfather first suggests taking him on a quick trip to sweden to celebrate his upcoming thirteenth birthday visions of being in one of the coolest places on earth and he s not thinking of the temperature dance in adam s mind but on his way there he reads that swedes have a darker past and present than he ever imagined then he finds himself alone and separated from his grandfather in busy stockholm he is followed by unsmiling strangers chased by ghosts down alleyways and constantly watched by the strangest girl he s ever seen and then another terror perhaps bigger than the terror of being lost begins to overwhelm him in this fast paced prequel to last message and double you the outwardly confident but often secretly anxious adam wanders the streets of stockholm

a trip to a remote lake in northern ontario with his grandfather doesn t thrill steve especially since his twin brother dj was taken to central america matters start to look up when his grandfather tells steve about the mysterious death of the artist tom thomson and sets him the task of finding thomson s missing skull steve loves mysteries but when odd things begin happening and strange people start threatening him steve wonders whether this is part of his grandfather s plan is this still a simple puzzle or is something far more sinister going on in this thrilling prequel to lost cause and broken arrow the history and mystery loving steve ends up in remote northern ontario

explains how to construct an epub file manually obsolete now that software is readily available but still interesting for the techie

the hon mr and mrs bede lambton of abberton hall in worcestershire persuade their nephew gregory to enter a competition run by the syrian ministry of tourism gregory a student in the archaeology department of bristol university produces a paper called the syrian sapphire but it is a housemate of his sheena morrison who submits it in her own name and under a changed title the star of syria the day after being told that her entry has won sheena is murdered there appears to be nothing in sheena s life or in the competition entry to justify such savage action inspector wickfield and sergeant hewitt find themselves baffled by a seemingly motiveless murder had the killer mistaken

his victim was the murder a burglary that had gone wrong had the recent theft in new york of the fabulous sapphire known as the star of india anything to do with the case you are invited to accompany inspector stan wickfield and sergeant hewitt on their grim journey of discovery into the motivation of an astute and determined killer you will be given every item of information accessible to the investigating team are you clever enough to read the runes julius falconer s erudite and sophisticated stories are a byword for urbane and stylish entertainment in this case you have the added benefit of learning the basics of syriac if you so desire book reviews online publishedbestsellers website

struggling to maintain his usual round of pastoral care agricultural concerns family life and church services the vicar of sherburn in elmete 1686 1771 parson and part time farmer again finds himself embroiled in a murder investigation forced on him by the indolence of the local law officers he skitters about in pursuit of a one eared footpad a scarred man and an elusive pedlar is arrested and tried for theft thwarts a plot to murder the local miller and confronts a villainous highwayman all apparently to no purpose however by resolutely excluding curses spirits and bogles the explanations offered by others and concentrating on rational solutions to the mystery he succeeds finally and triumphantly in identifying the murderer expertly edited for modern readers by the redoubtable mr falconer this second chronicle of the doings of the vicar of sherburn in elmete draws the reader cosily into eighteenth century village life where medicine is primitive travel arduous and time consuming and officers of the law less than eager to perform their functions book reviews online publishedbestsellers website

we are in the sleepy village of sherburn in elmete yorkshire in the year of grace 1729 when george bywater the vicar s servant is clubbed to death as he collects the parish tithes the vicar undertakes to track his killer unfortunately his efforts are thwarted at every turn threatened with violence arrested and tried on three separate occasions on charges that include murder harbouring a felon and poaching he is saved from transportation or worse only by an act of god naturally he is hauled before the archdeacon and then the archbishop himself for carrying out his investigation at the expense of his pastoral duties forbidden to proceed as he wishes he yet takes advantage of a

tip off from a local magistrate and a chance encounter with a reformed footpad to pursue his inquiries in a pure spirit of duty of course and comes up with a peculiarly delicate challenge to his conscience this light hearted tale is the third chronicle from sherburn in which julius falconer presents for the modern reader the absurd adventures penned by the hapless vicar book reviews online publishedbestsellers website

over one hundred presentations from the 35th annual charleston library conference held november 4 7 2015 are included in this annual proceedings volume major themes of the meeting included streaming video analysis and assessment demand driven acquisition the future of university presses and open access publishing while the charleston meeting remains a core one for acquisitions librarians in dialog with publishers and vendors the breadth of coverage of this volume reflects the fact that this conference is now one of the major venues for leaders in the publishing and library communities to shape strategy and prepare for the future almost 1 800 delegates attended the 2015 meeting ranging from the staff of small public library systems to the ceos of major corporations this fully indexed copyedited volume provides a rich source for the latest evidence based research and lessons from practice in a range of information science fields the contributors are leaders in the library publishing and vendor communities

sharpen your indesign skills with this definitive resource created specifically for design professionals who need to produce great work in indesign cc regardless of the delivery platform best selling authors olav martin kvern david blatner and bob bringhurst share their hands on techniques to help you master indesign s advanced layout tools this book is brimming with insightful advice illustrations and shortcuts that will have you producing high quality work in no time this is the book that experts open to find real answers to their questions about indesign it s written in a friendly visual style that offers accurate information and creative inspiration for every indesign user whether you re publishing to a tablet mobile phone or traditional print publication in real world adobe indesign cc you ll learn how to use the new creative cloud features and enhancements including managing font menu favorites qr codes and much more prep documents and use the improved epub export feature for web and mobile publishing take full advantage of the best

typesetting features on the market use best practices for consistent color management increase productivity with scripts and other automation features

a guide to the desktop publishing and page layout program covers manipulation of text and graphics adding effects applying color and digital publishing

le avventure di una intrepida veneziana contro i turchi

la sterminata erudizione dell'imbriani che nei romanzi è usata per sviare sardonicamente la narrazione in questa panzana tale è definita dall'autore è usata per avviare invece la possibilità d'un diverso svolgimento storico d'un ucronia che il duca valentino dopo la sconfitta in Italia sia morto in Spagna è storia solo per chi conosce appena le fonti più note per chi come Imbriani è a conoscenza di tante rarità librerie l'ultima parte di vita di Cesare Borgia ha ben altro esito che poi questo scorcio di biblioteca Imbrianesca che sorregge la tesi storica preborgesiana come è stato detto mescoli edizioni false ma plausibili a edizioni vere ma improbabili come può il povero lettore impotente di fronte a tanto sfoggio di cultura accorgersene e così citazione dopo citazione libresco Cesare Borgia raggiunge il nuovo mondo e convince per amore la medusa azteca la bellissima principessa che pietrifica chiunque la fissi negli occhi ciaciuena l'impietratrice a essere strumento della sua vendetta e cambiare il corso storico delle cose italiane ma innamoratosi anche lui l'audacia e la confidenza che anche come amante dimostra lo perde e viene inavvertitamente pietrificato dalla fanciulla che disperata vuole almeno portare a termine la vendetta dell'uomo che amava e giunge in Vaticano alla presenza di Giulio II per pietrificare il papa e tutta la sua corte ma com'è come non è i suoi poteri lapidificatori decadono in questo emisfero e Giulio II scappa alla pietrificazione quanto al corpo quanto al cuore dell'Augusto Vegliardo già da prima e da un pezzo era di sasso di macigno di scoglio come lapidariamente è il caso di dire soggiunge l'explicit di questa serissima panzana neppure nel gioco letterario l'acre pessimismo d'Imbriani che colora di tragico il cinico e il beffardo della sua intuizione del mondo si placa né la storia d'Italia sa mutarsi in meglio e far pendere le sorti in favore della santa ambizione di Cesare Borgia d'unificarla sicché questa panzana che così bizzarramente illustra il suo pessimismo scava ben a

fondo nelle scelte politiche d imbriani mettendo in luce e mostrando una delle convinzioni e degli atteggiamenti che infondono il suo spirito reazionario fonte wikipedia

from the top of the stairs a little girl of five overhears an argument in the sitting room below between her father and a late night visitor frightened and uncertain she dared not descend the staircase but sat trembling at the top unable to return to bed her father is killed she did not see the killer and cannot remember clearly the content of the conversation but she remembers the killer s voice twenty years later she recognises the voice identifies its owner and sets out to take her revenge the first part of her plan succeeds and her quarry goes to gaol for six months but in putting into action the second part she disappears her husband reports her missing a search is instigated the police authorities in worcester believe that inspector wickfield is the best man for the job but he seems to do nothing but stumble from one blind alley to another his investigation leads him and his sergeant spooner to interview a businessman in spain a dotty clergyman a cashiered army major a gushing hypnotherapist a horsey countrywoman and a seedy cabinetmaker in an attempt to unravel the sequence of events oh and there is an important interlude in scotland but enlightenment comes only when wickfield s wife cracks a philosophical joke in this work of detective fiction julius falconer delights his readers yet again with a deliciously teasing and ingenious plot laced with comments on life the universe and everything and that of course includes revenge book reviews online publishedbestsellers website

have you written a book and want advice on what to do next this manual teaches authors to convert and sell books as ebooks at no cost create blogs websites cover design convert formats upload to major retailers maximize search rankings sell with paypal buttons and more this book shows authors how to make market and sell ebooks all for free highly instructional a valuable read

dedicato alla madre e rivolto alle giovani donne nella speranza che il risorgimento politico fosse anche un risorgimento femminile è lo scritto la donna e i suoi rapporti sociali pubblicato nel 1864 convinta repubblicana non esita a rimproverare a mazzini e ai suoi seguaci l idea conservatrice che il posto della donna stia soltanto nella famiglia non dite più che la donna è fatta per la famiglia

che nella famiglia è il suo regno e il suo impero le son queste vacue declamazioni come mille altre di simil genere ella esiste nella famiglia nella città in faccia ai pesi e ai doveri di questi all'infuori ella non esiste in nessun luogo il presente ebook ricalca e rinforza i temi già sviluppati in la donna e i suoi rapporti sociali

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Decoding the Nylon 66 Reaction: A Deep Dive into Polyamide Synthesis

The ubiquitous presence of nylon in our daily lives – from clothing and carpets to automotive parts and medical devices – often overshadows the fascinating chemistry behind its creation. This article delves into the intricacies of the nylon 66 reaction, a classic example of condensation polymerization, explaining the process, its parameters, and real-world implications. Understanding this reaction offers crucial insight into polymer chemistry and the design of high-performance materials. While seemingly simple in its core concept, the nylon 66 reaction presents numerous nuances that influence the final product's properties, impacting its ultimate application.

Understanding the Reactants: Hexamethylenediamine and Adipic Acid

The nylon 66 reaction hinges on the interaction of two key reactants: hexamethylenediamine (HMD) and adipic acid. These are the building blocks that, through a series of chemical linkages, form the long-chain polymer structure. Hexamethylenediamine (HMD): A diamine, HMD possesses two amine ($-NH_2$) functional groups at opposite ends of its six-carbon chain. These amine groups are crucial for participating in the amide bond formation. Its structure allows for significant flexibility within the resulting polymer chain. Adipic Acid: A dicarboxylic acid, adipic acid features two carboxyl ($-COOH$) groups. These groups, like the amine groups in HMD, are essential for the condensation reaction. The relatively long carbon chain of adipic acid contributes to the chain's overall flexibility and properties.

The Condensation Polymerization: Amide Bond Formation

The core of the nylon 66 reaction is a condensation polymerization, where monomers (HMD and adipic acid) react to form a polymer chain, with the simultaneous release of a small molecule, water. This reaction occurs in a step-wise manner: 1. Initial Reaction: The amine group of HMD reacts with the carboxyl group of adipic acid, forming an amide bond (-CONH-) and releasing a molecule of water. This creates a dimer, a molecule formed from two monomers. 2. Chain Growth: The dimer now possesses a free amine group at one end and a free carboxyl group at the other. These can react with further monomers (HMD and adipic acid, respectively), continuing the chain growth process. 3. Chain Propagation: This step-wise addition of monomers continues, resulting in a long-chain polymer, nylon 66. The "66" designation refers to the number of carbon atoms in each monomer: six in HMD and six in adipic acid.

Reaction Conditions and Control: Optimizing the Process

The efficiency and the properties of the resulting nylon 66 are heavily influenced by several reaction parameters: Temperature: The reaction requires elevated temperatures (typically around 280°C) to overcome the activation energy barrier and facilitate the amide bond formation. Pressure: High pressure can improve the yield and control the reaction rate. Catalyst: Small amounts of catalysts, such as acetic acid, are often added to speed up the reaction and increase the efficiency of polymerization. Solvent: The reaction can be carried out in a solvent like water or an organic solvent to improve mixing and control the viscosity of the reaction mixture. Water is often used, as it's a byproduct and helps manage heat. Stoichiometry: Precise stoichiometric control of HMD and adipic acid is crucial. An imbalance can lead to chain termination, resulting in shorter polymer chains and altered properties.

Nylon 66 Properties and Applications: From Fibers to Engineering Plastics

The resulting nylon 66 polymer boasts a remarkable combination of properties: High Tensile Strength: Makes it suitable for applications requiring high strength-to-weight ratio, like ropes, tire cords, and clothing fibers. Flexibility and Elasticity: Contributes to its use in textiles and flexible packaging. Resistance to Abrasion and Chemicals: Allows for its application in engineering plastics, bearings, and automotive parts. High Melting Point: Enables its use in high-temperature applications. These properties dictate its diverse applications, ranging from the production of robust engineering plastics used in automotive components and industrial machinery to the creation of soft, durable fabrics for clothing and carpets.

Conclusion

The nylon 66 reaction stands as a cornerstone of polymer chemistry, showcasing the power of condensation polymerization to create high-performance materials from simple building blocks. Understanding the reaction parameters and their impact on the final product's properties is critical for tailoring nylon 66 to specific applications. Controlling temperature, pressure, catalyst usage, and stoichiometry allows for precise manipulation of the polymer's molecular weight and, consequently, its mechanical and thermal properties. This adaptability is a key factor in the widespread and enduring success of nylon 66 in various industries.

Frequently Asked Questions (FAQs)

1. What are the environmental concerns associated with nylon 66 production? The production process can generate wastewater containing byproducts and some energy intensive steps, so sustainable

practices and waste management are crucial. Research is ongoing to improve the environmental profile of nylon production. 2. Can nylon 66 be recycled? Yes, nylon 66 can be recycled through mechanical or chemical processes. However, the quality of recycled nylon might be reduced, and recycling infrastructure needs further development. 3. What is the difference between nylon 6 and nylon 66? Nylon 6 is produced from caprolactam, a single monomer, through ring-opening polymerization. Nylon 66, as discussed, utilizes two monomers (HMD and adipic acid) via condensation polymerization. This difference in synthesis results in slight variations in their properties. 4. How does the molecular weight of nylon 66 affect its properties? Higher molecular weight generally leads to increased tensile strength, higher melting point, and improved chemical resistance, but might also reduce its flexibility. 5. What are some alternative materials to nylon 66? Depending on the specific application, alternatives include other polyamides (like nylon 6), polyester, polyethylene, and other engineering plastics, each with its own set of properties and trade-offs.

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